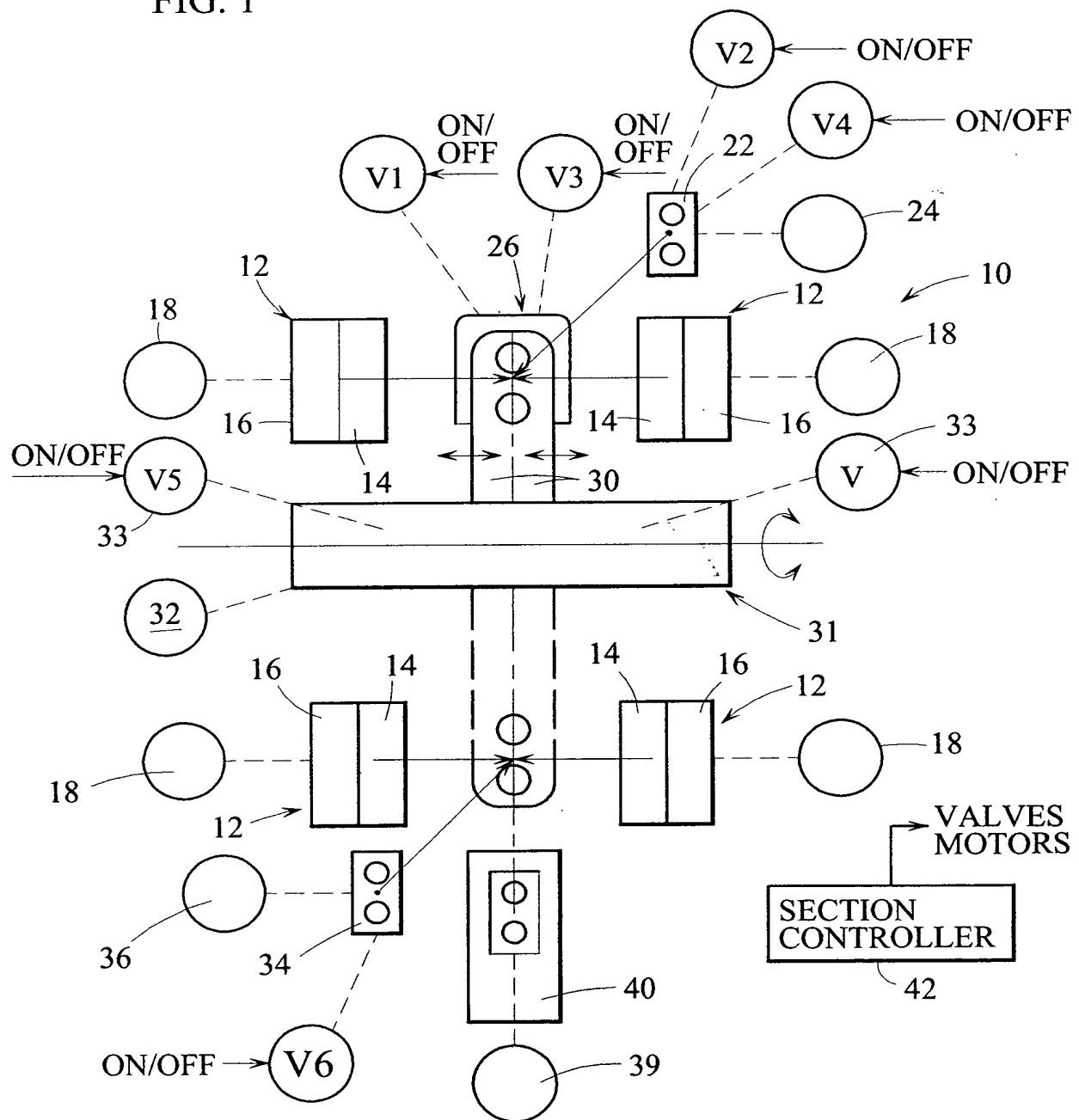


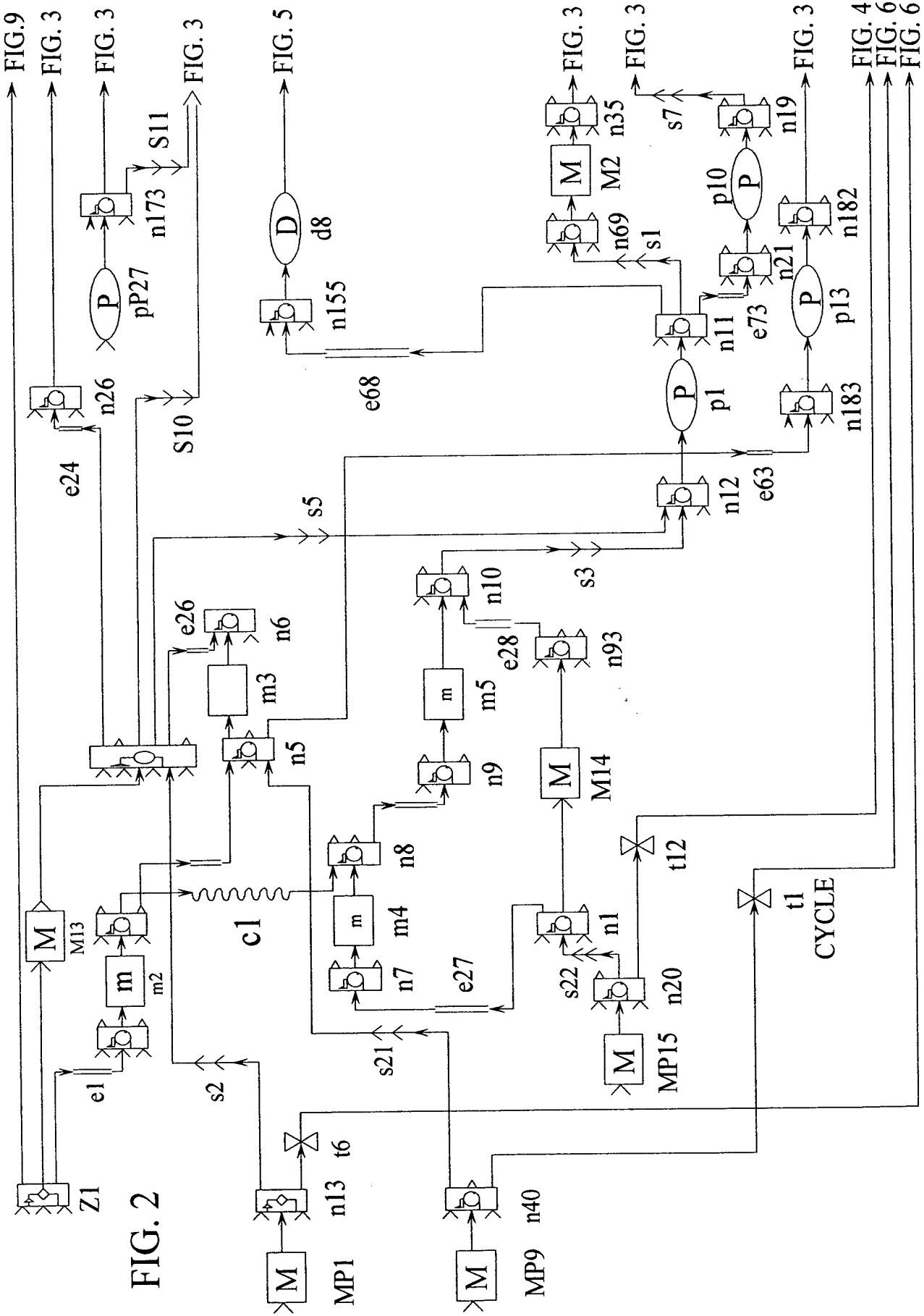
FIG. 1



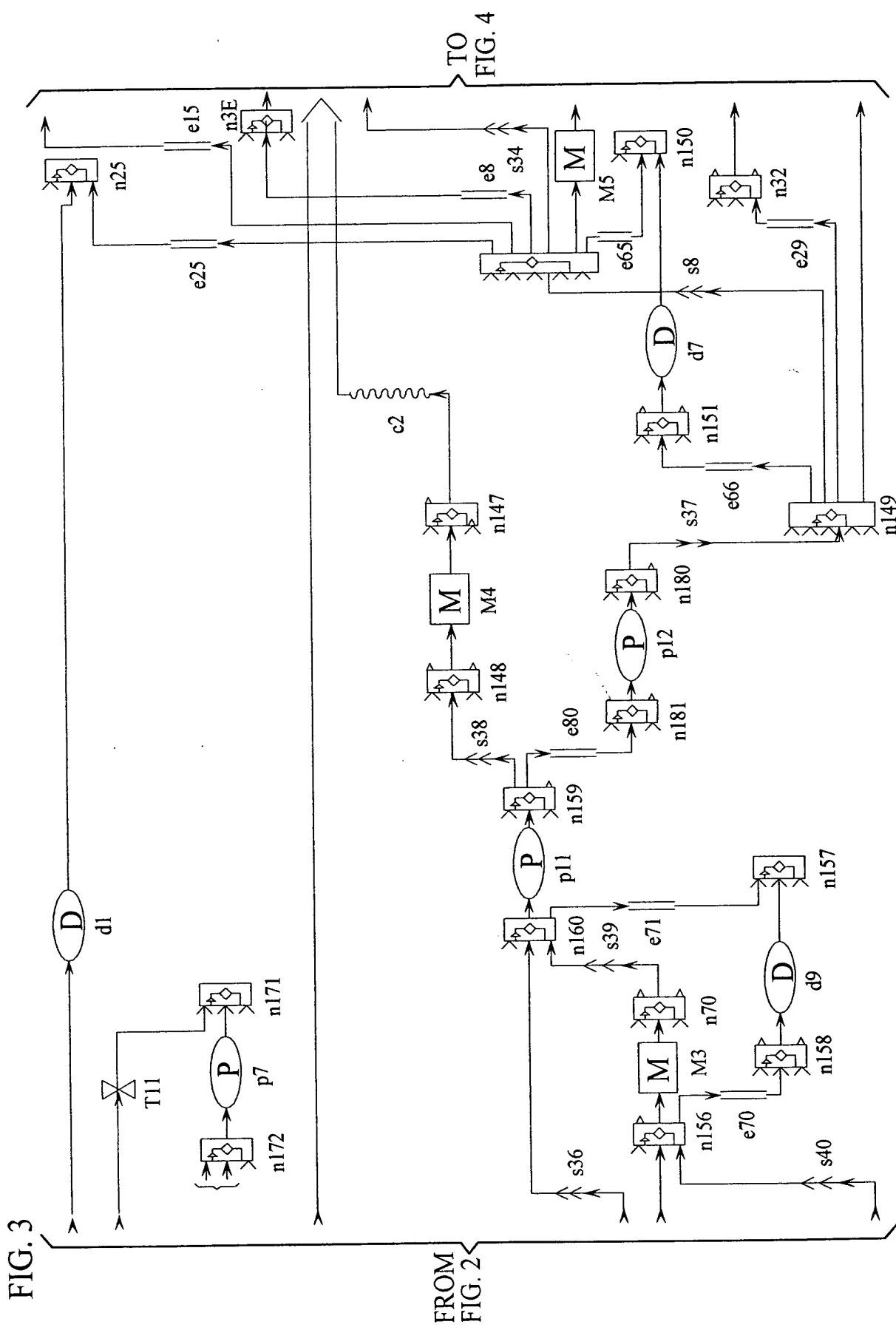
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FIG. 2 FIG. 3 FIG. 4 FIG. 5 FIG. 6

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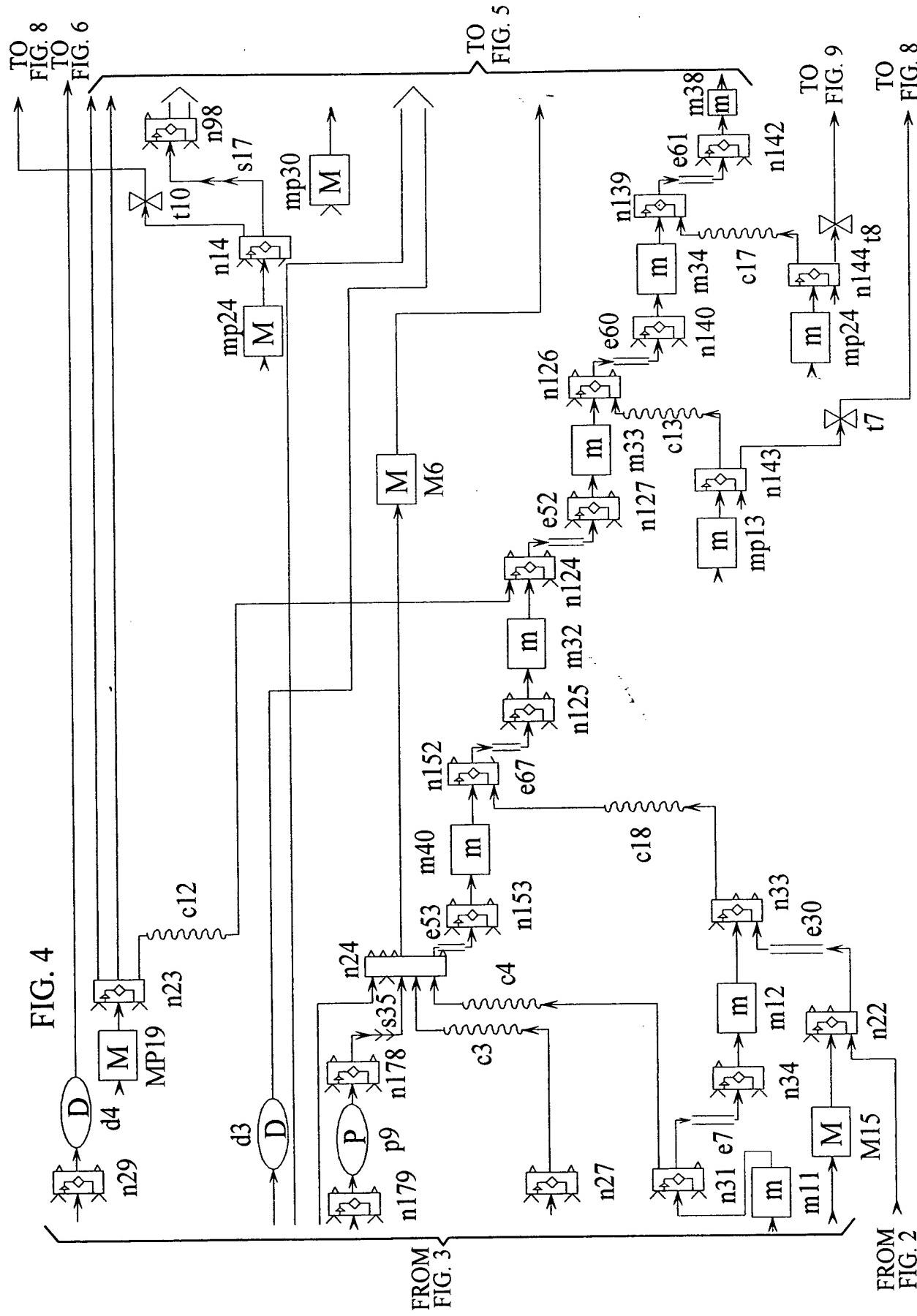
CONTROL FOR AN I.S. MACHINE
JONATHAN S. SIMON
09/829,833 (5341-05)



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CONTROL FOR AN I.S. MACHINE
JONATHAN S. SIMON
09/829,833 (5341-05)

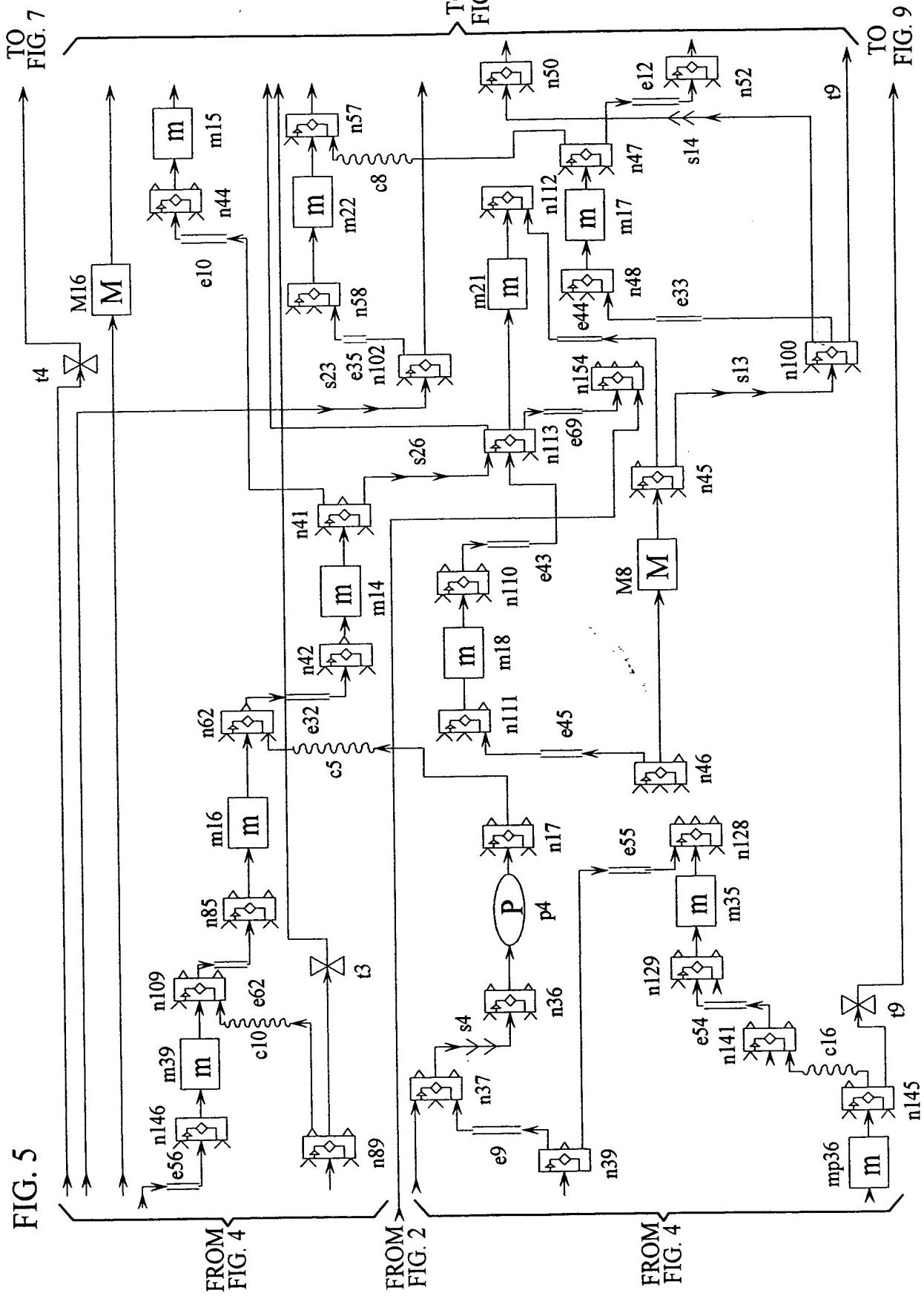
卷之三



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JONATHAN S. SIMON
09/829,833 (5341-05)

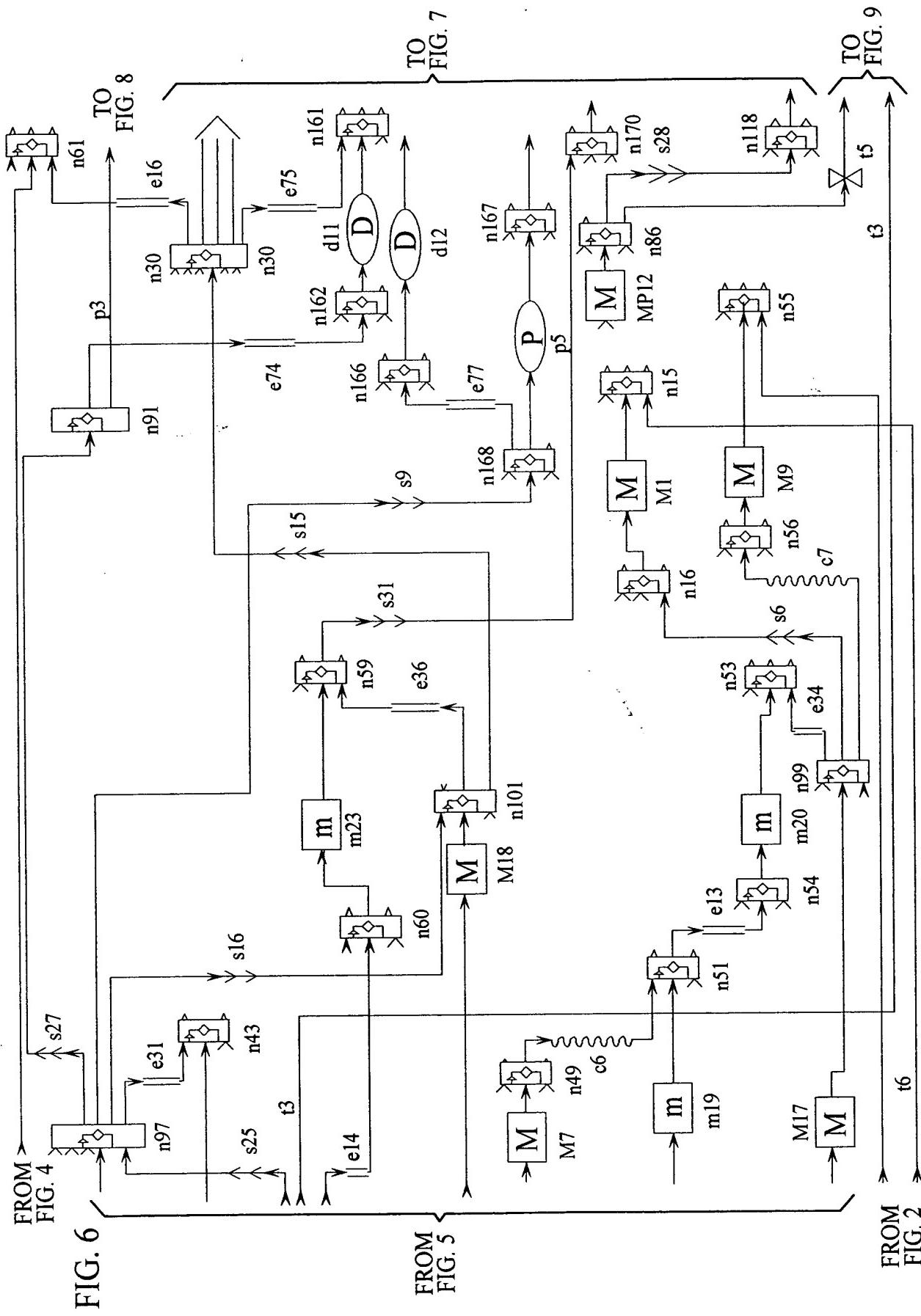
TO FIG. 2 EE862360

FIG. 5



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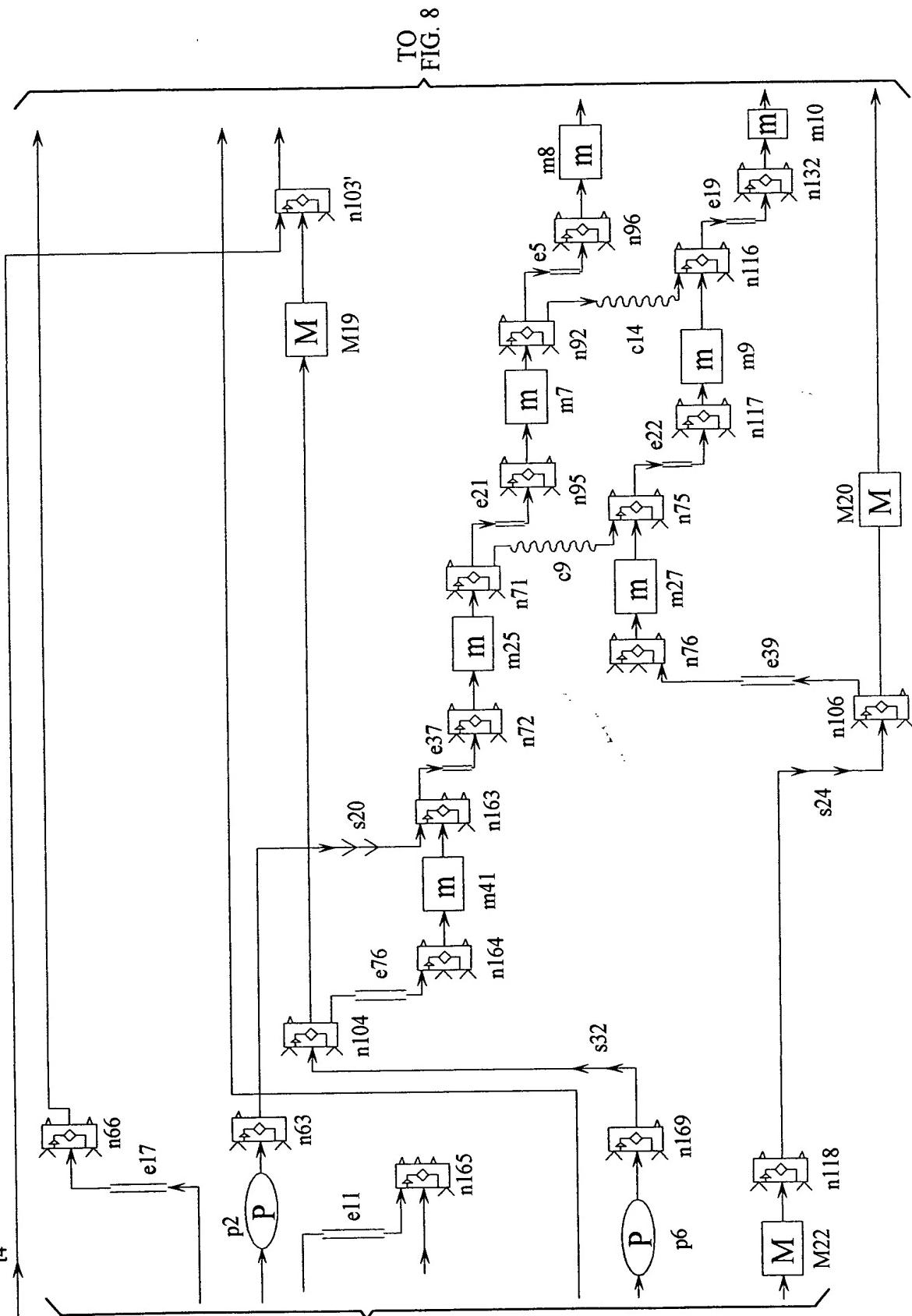
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FIG. 7
FROM FIG. 5 /



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FIG. 8

FROM FIG. 4 t10

ds

FROM FIG. 4

11

FROM FIG. 4

EBOM FIG 1-33

卷之三

FROM FIG. 4

→ 1

238

三

FROM FIG. 1

11 NOVEMBER

卷之三

e6

ANSWER

n 5

E13 10131

H/4

3

EBOM FIG 4

100

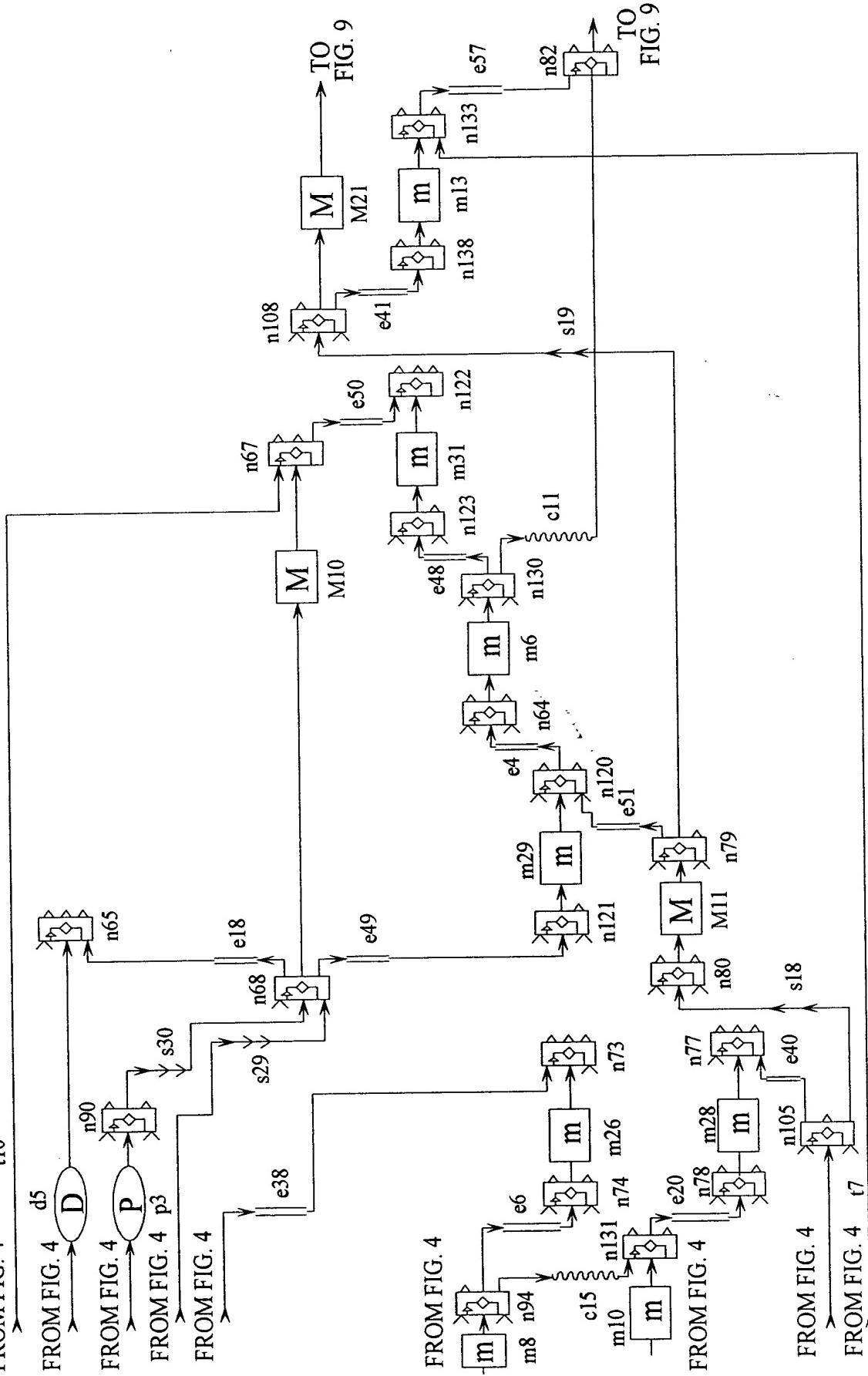
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11

FROM FIG. 4

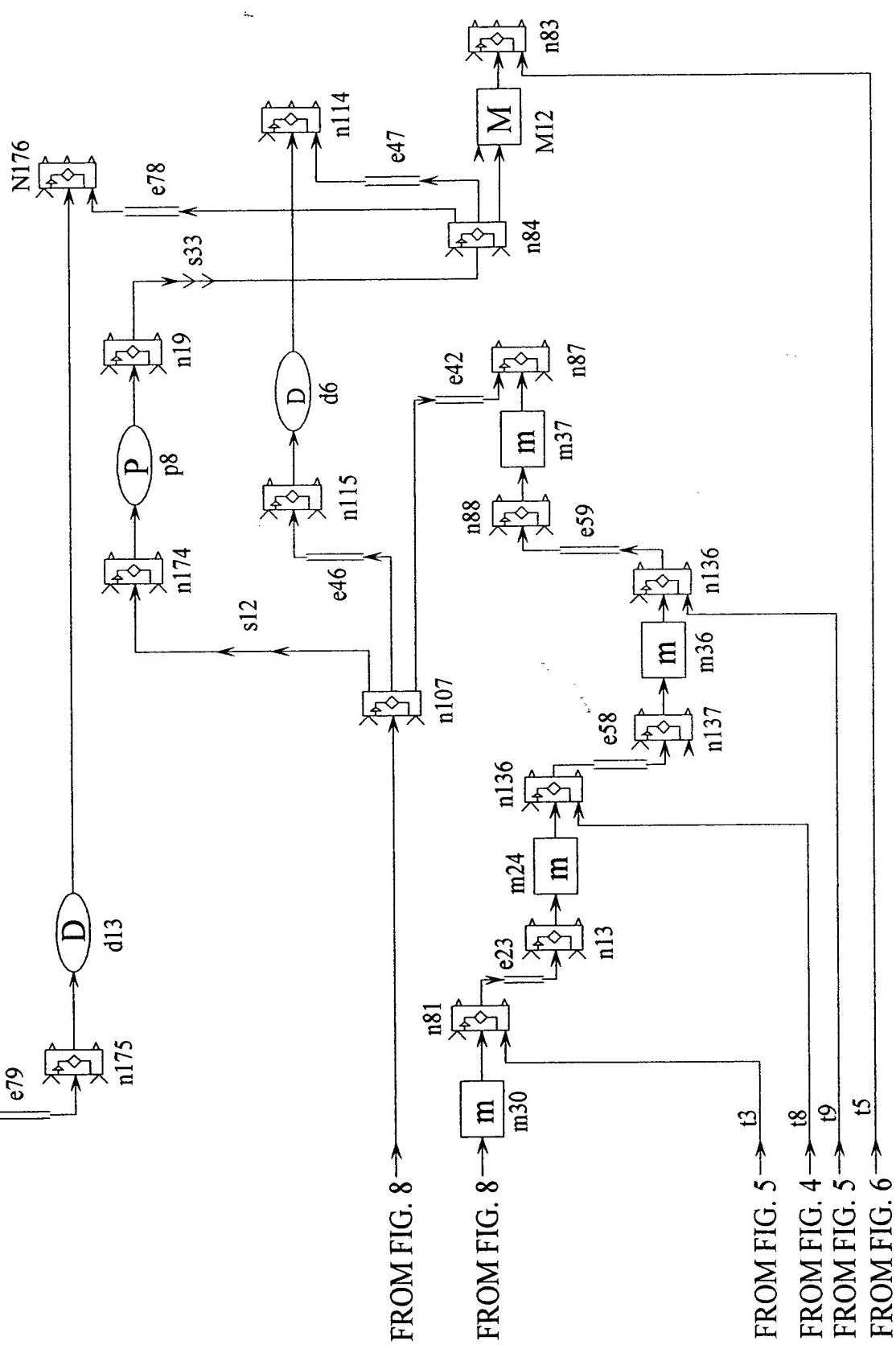
EPOM FIG 1

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FROM FIG. 2 → FIG. 9 → FIG. 8 → FIG. 5 → FIG. 4 → FIG. 5 → FIG. 6



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FIGURE 10 EE 829,22860

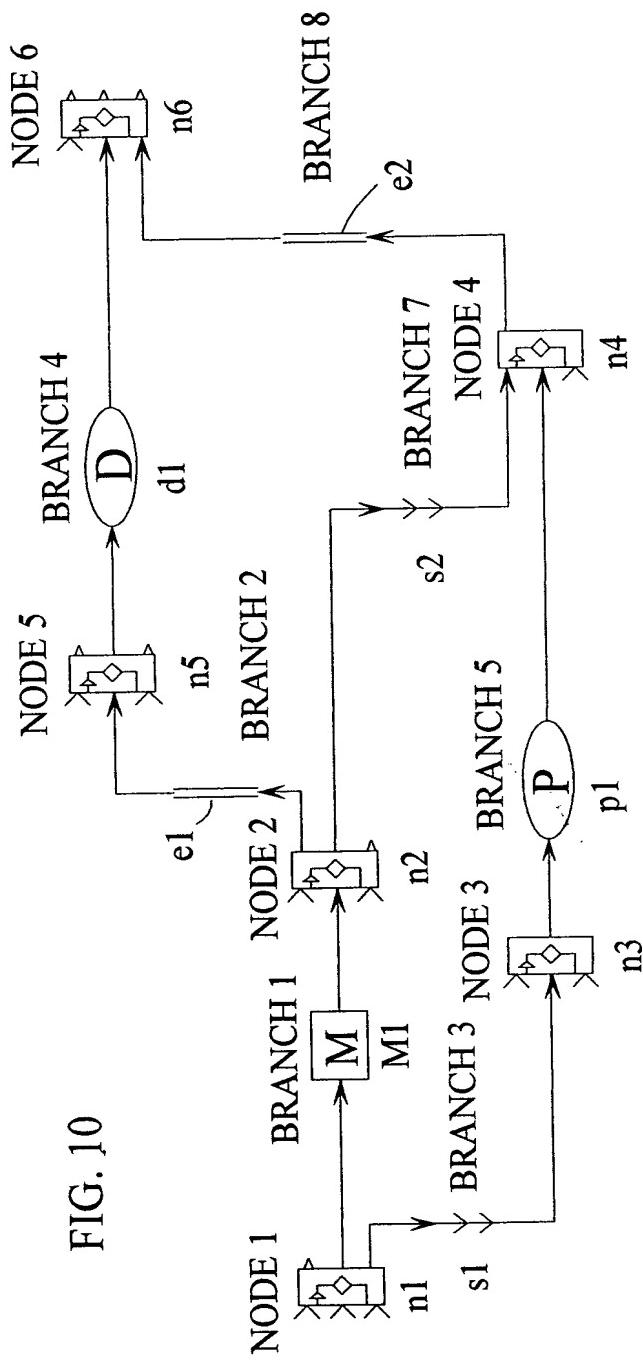
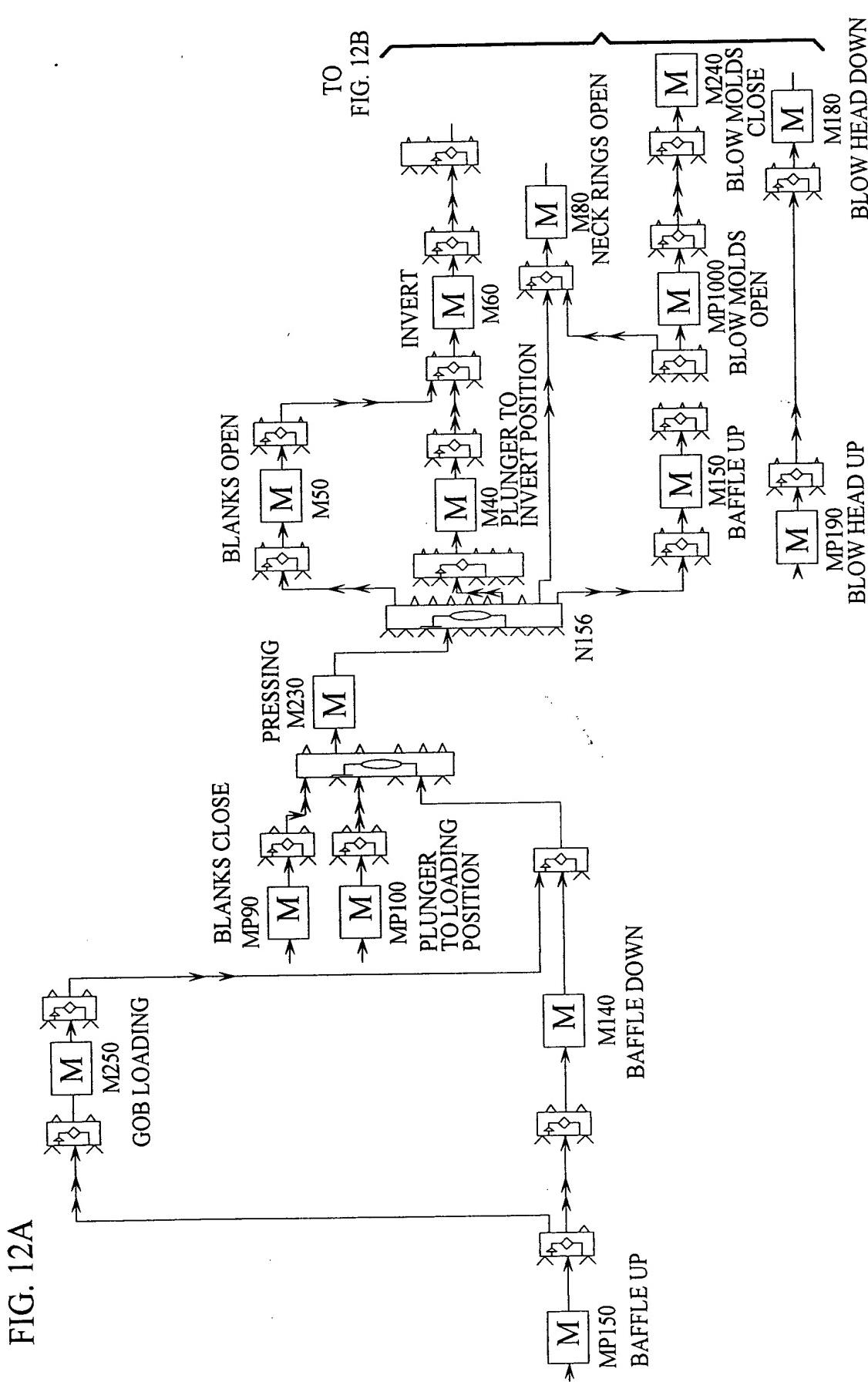


FIG. 11

		G	H
1	EVENTS	ON	OFF
2	GOB INTERCEPTOR	334	14
3	BLANKS CLOSE	324	130
4	BLANKS OPEN	130	321
5	PLUNGER UP	33	123
6	FIRST BAFFLE	9	125
7	PLUNGER DOWN	127	327
8	FUNNEL	1	150
9	SETTLE BLOW	1	1
10	PLUNGER COOLING	150	260
11	INVERT	200	260
12	NECKRING OPEN	274.5	283
13	REVERT	282	172
14	MOLDS CLOSE/OPEN	229	170
15	MOLD COOLING	10	150
16	FLOWHEAD	290	113
17	FINAL BLOW	348	120
18	TAKE OUT IN	137	197
19	TONGS CLOSE	178	78
20	TAKE OUT OUT	197	90

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FIG. 12B "EEG2360"

FIG. 12B

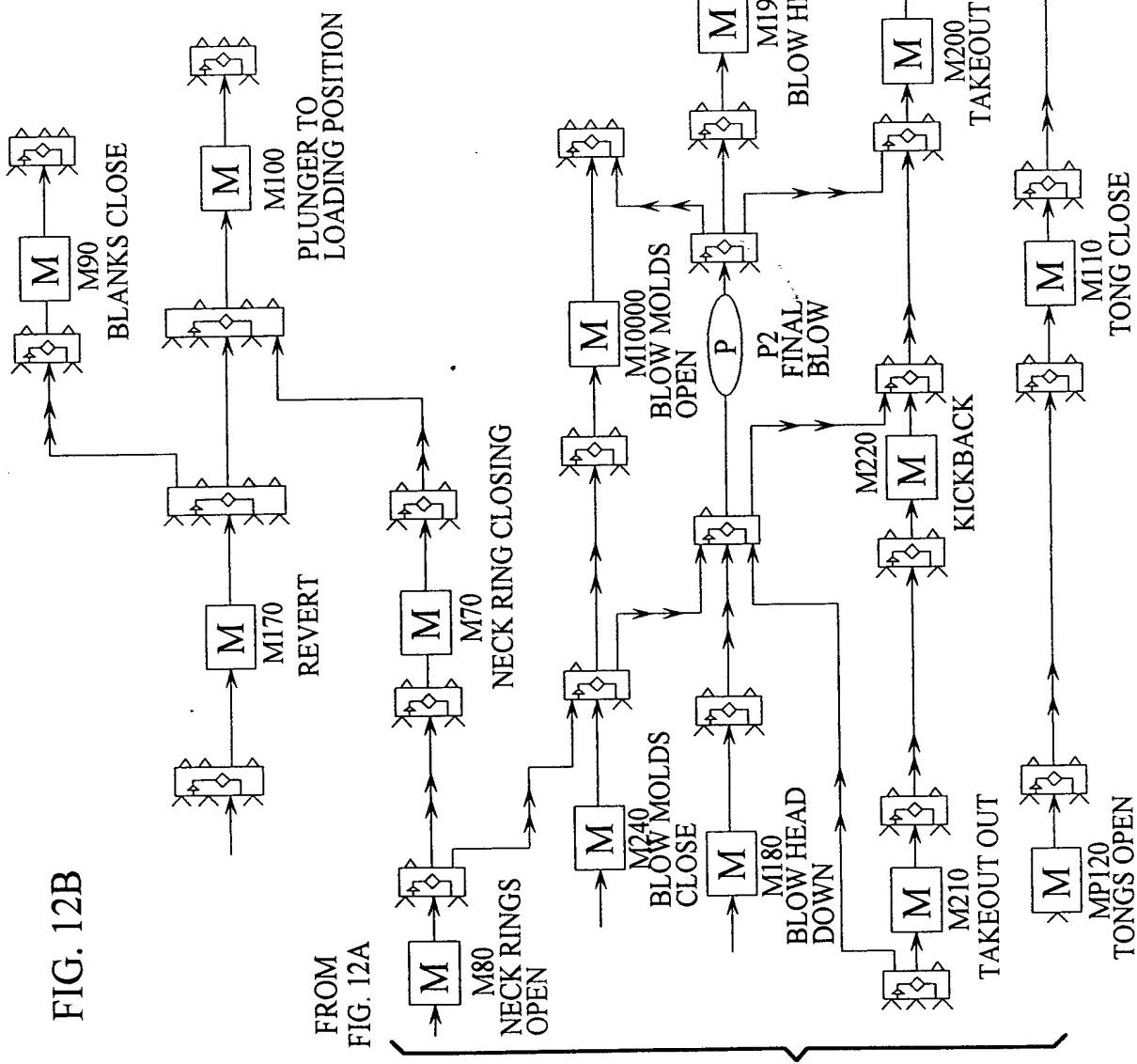


FIG. 13

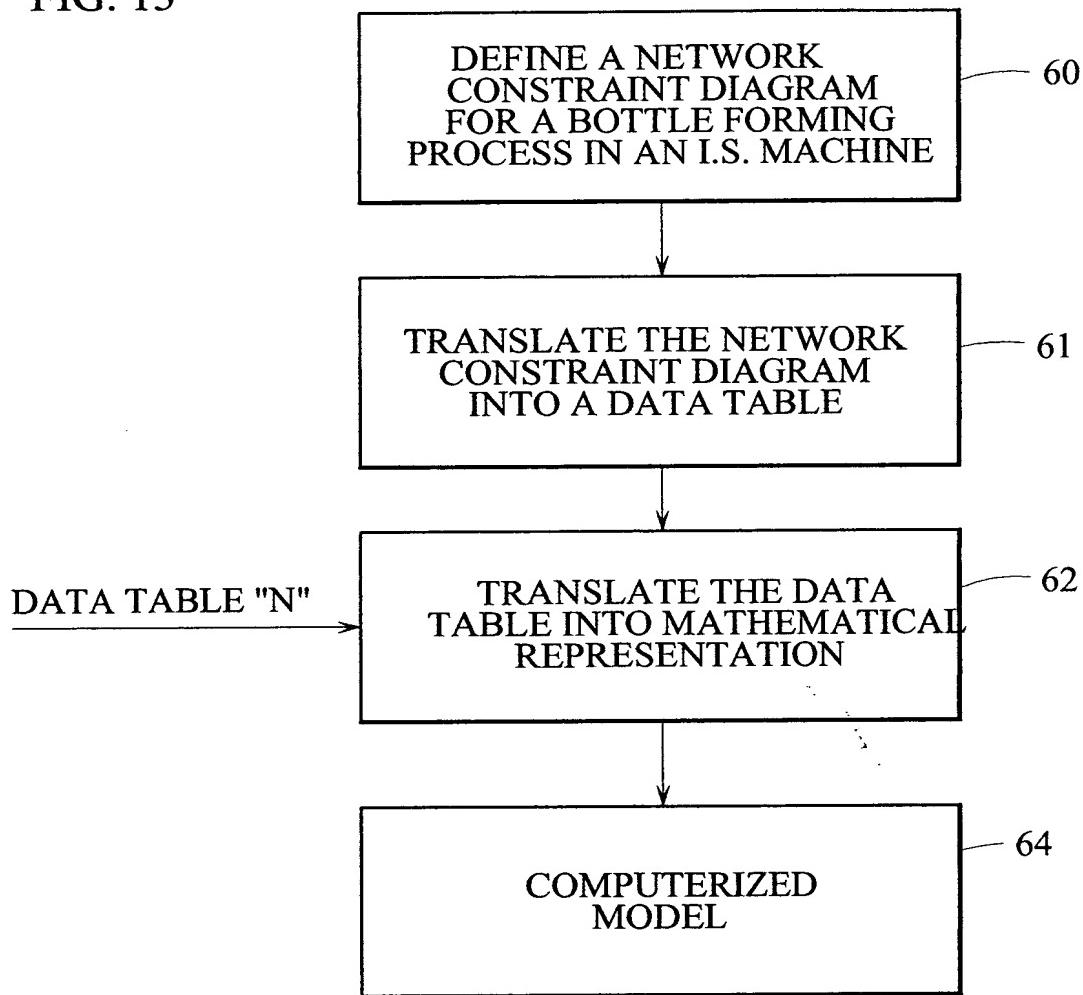


FIG. 14

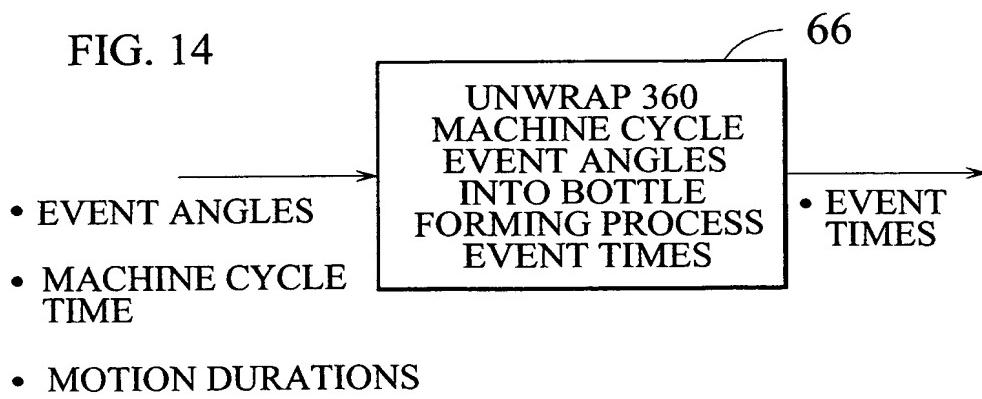
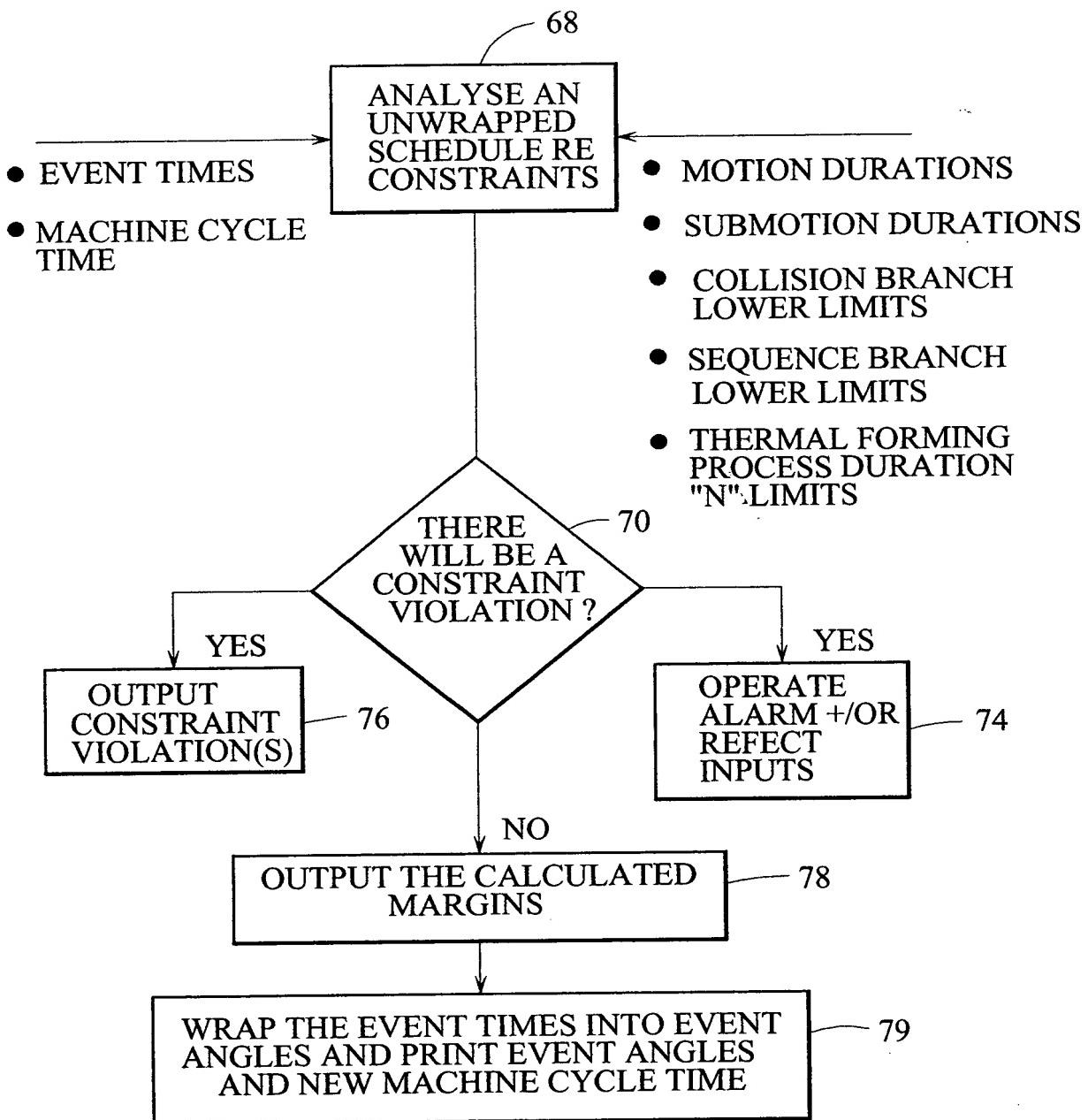


FIG. 15



TOP SECRET//SI 09/829,833 (5341-05)

FIG. 16

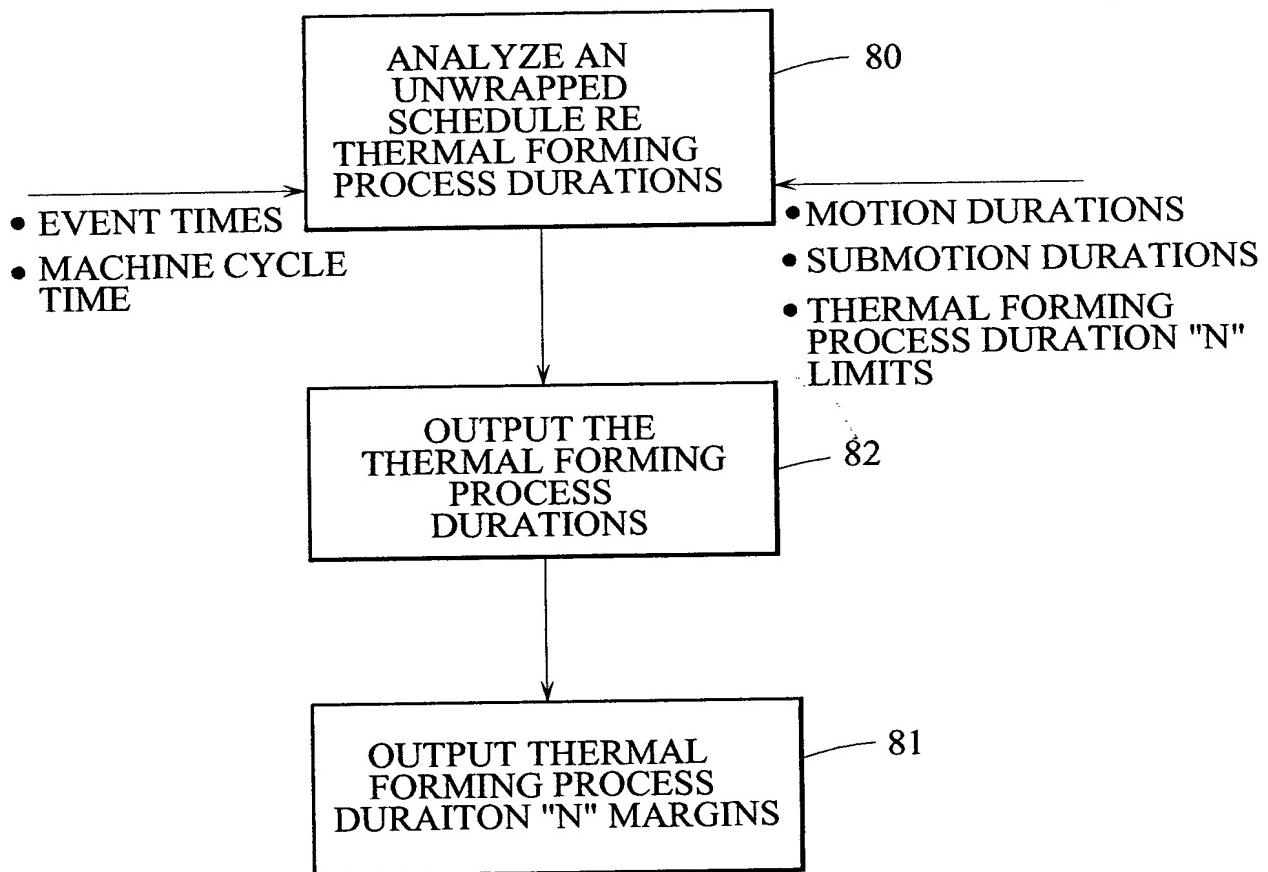
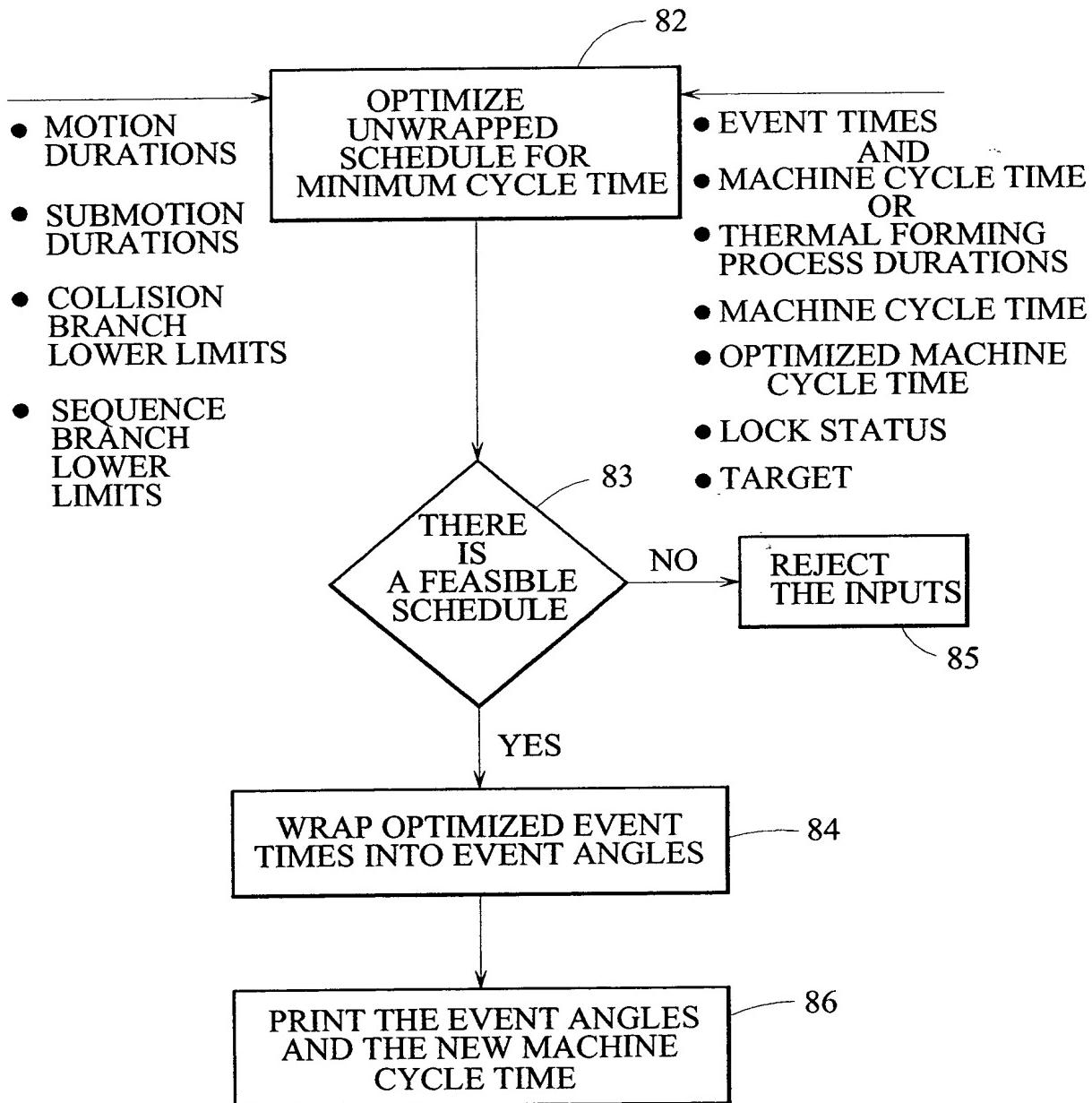


FIG. 17



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FIG. 18

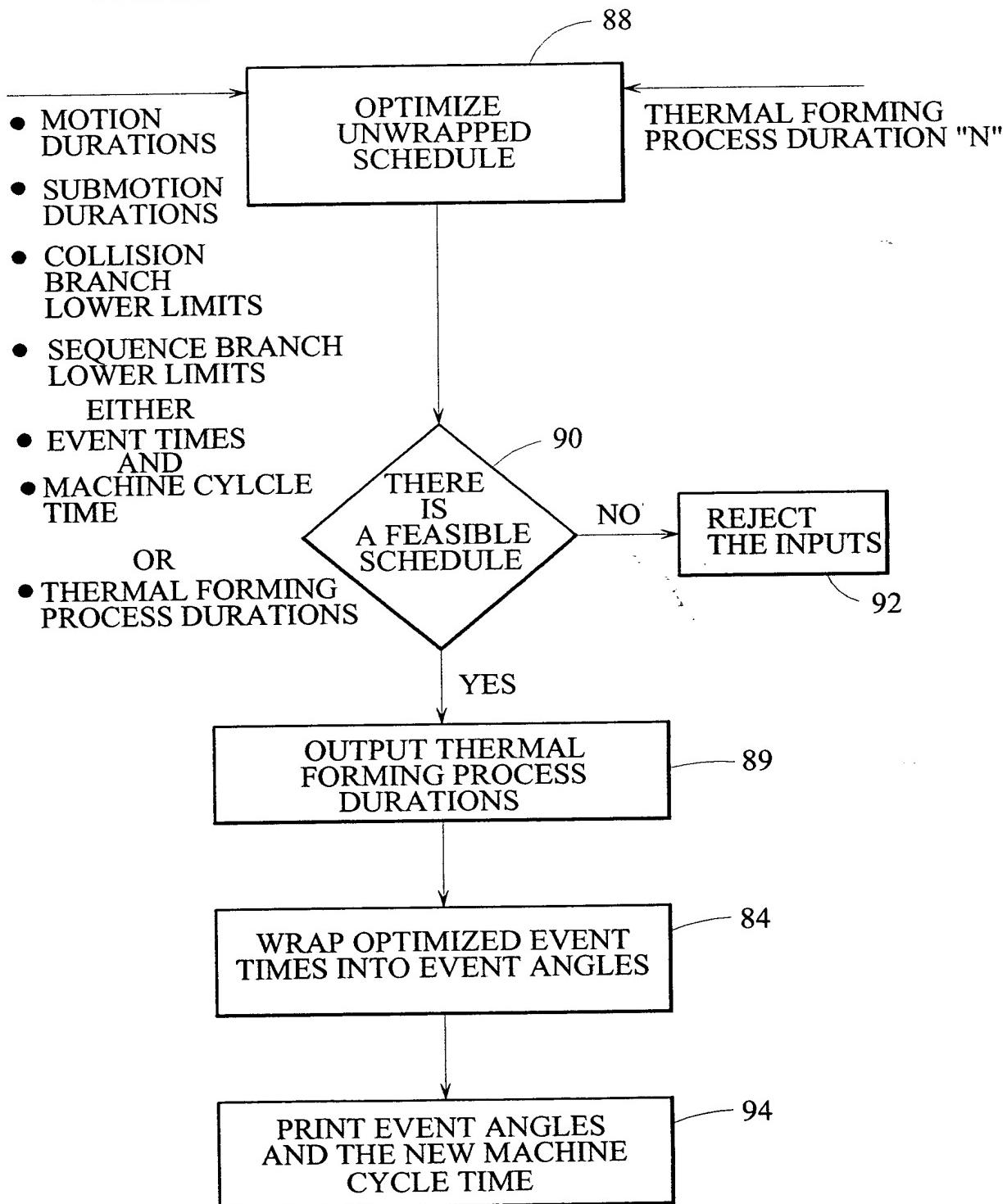
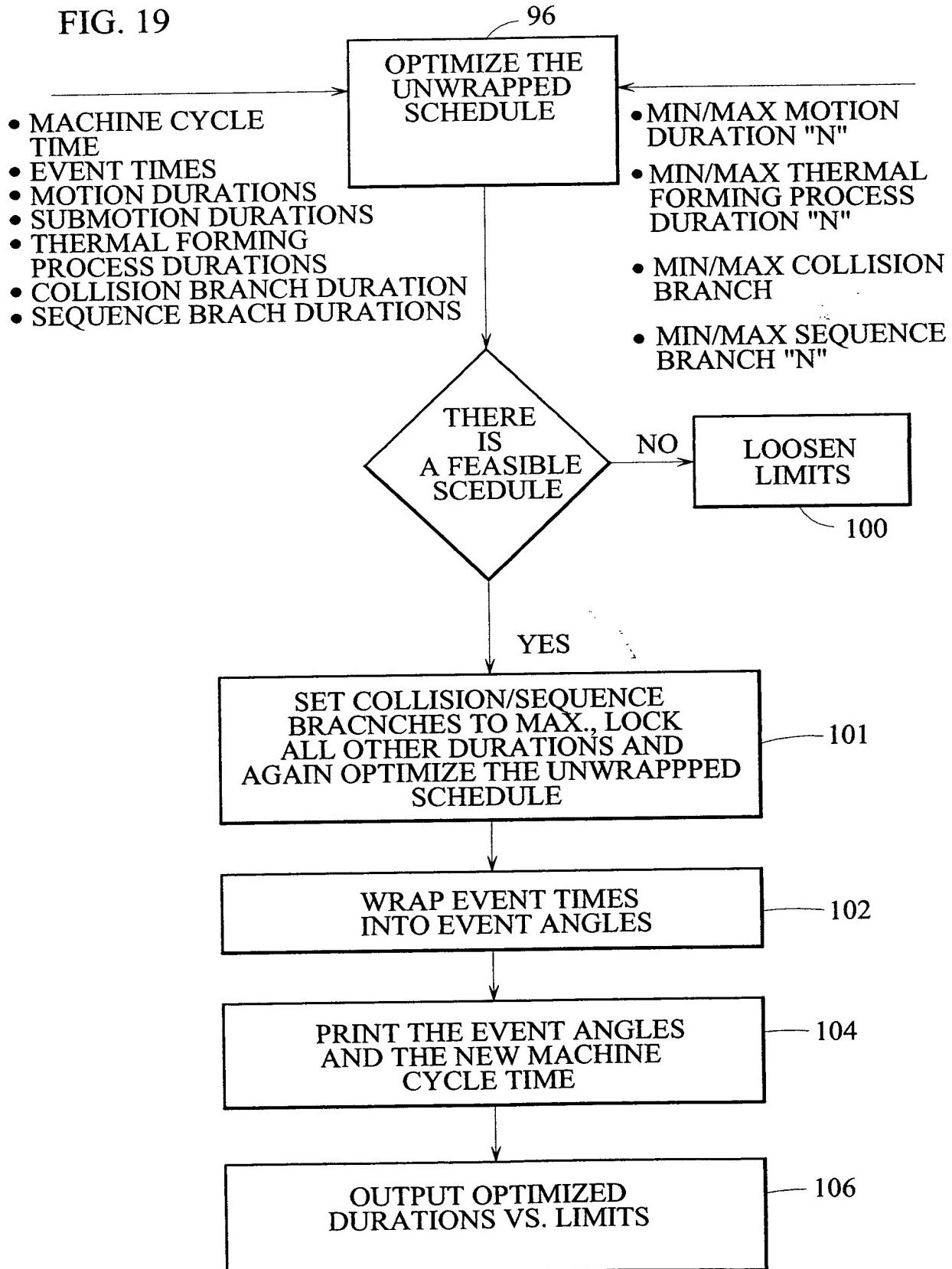
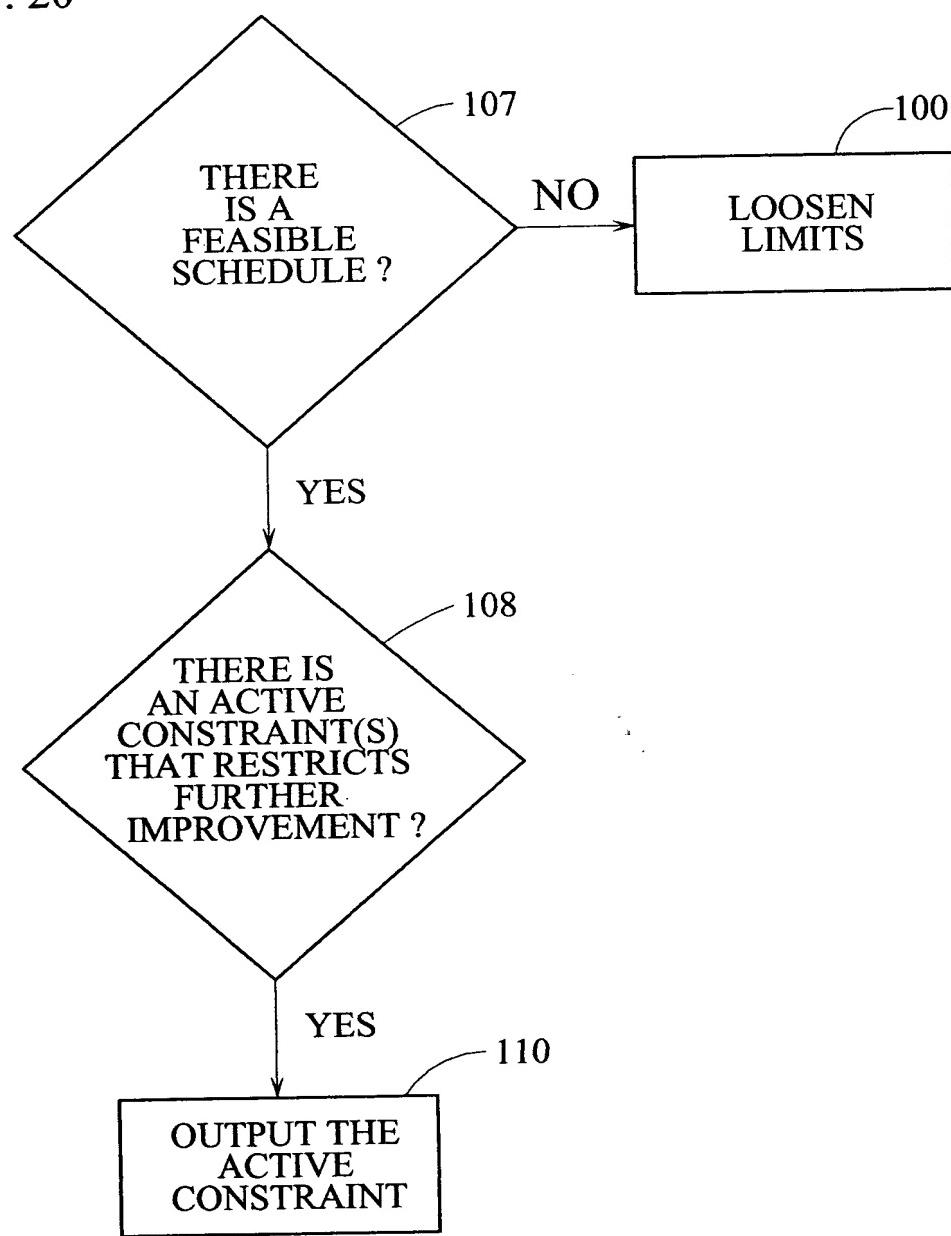


FIG. 19



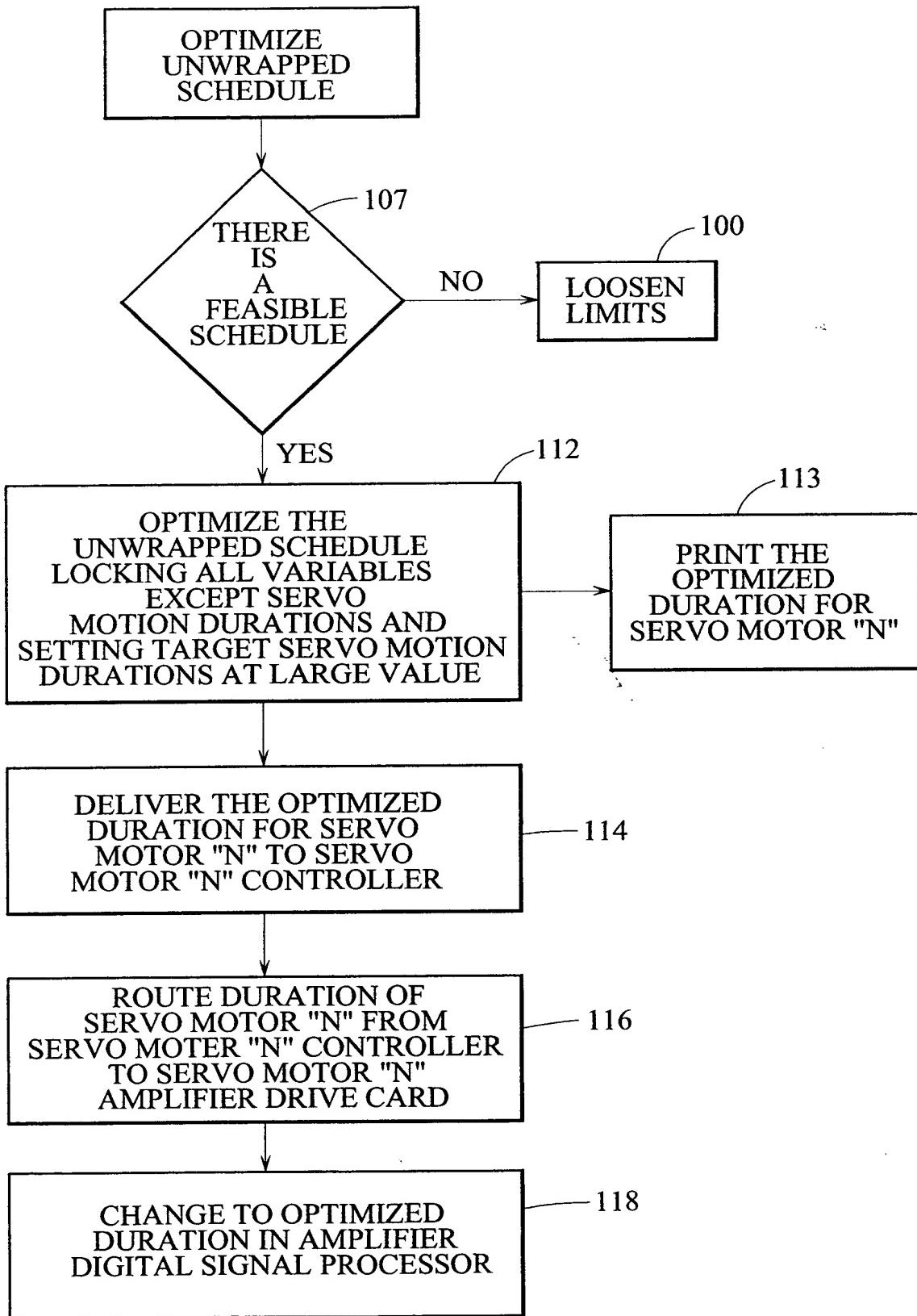
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FIG. 20



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FIG. 21



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